

Date: Wednesday, 03/10/2007 3:15:00 PM  
User: Linda Lacelle

## **Process Sheet**

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: WASHER
Job Number	: 35004		
Estimate Number	: 13025		
P.O. Number	: N/A	Part Number	: D36451
This Issue	: 03/10/2007 S.O. No. : N/A	Drawing Number	: D3645 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	:	Due Date	: 10/10/2007
Checked & Approved By	:	Qty:	100
Comment	: Est Rev:A New Issue 07.09.24 EC Verified by: DD		
60 Um: Each			
<b>Additional Product</b>			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING 	
<b>Comment:</b> Issue P/O: <u>4737</u> Purchase Part Number:90133a017 Supplier: MAC MASTER CARR Certificate of conformity is required			
2.0	90133A017	WASHER 	
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 60.0000 Each(s) WASHER			
3.0	PACKAGING 1	PACKAGING RESOURCE #1 	
<b>Comment:</b> PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <u>G307/10/05 (100)</u>			
4.0	QC6	DIMENSIONAL CHECK 	
<b>Comment:</b> DIMENSIONAL CHECK <u>Dr 03/10/09 (100)</u>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1 	
<b>Comment:</b> PACKAGING RESOURCE # 1 Identify and stock Location: <u>G307/10/09 (100)</u>			

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 35004

Part Number: D36451

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



100

Comment: FINAL INSPECTION/W/O RELEASE

03/10/03

Job Completion

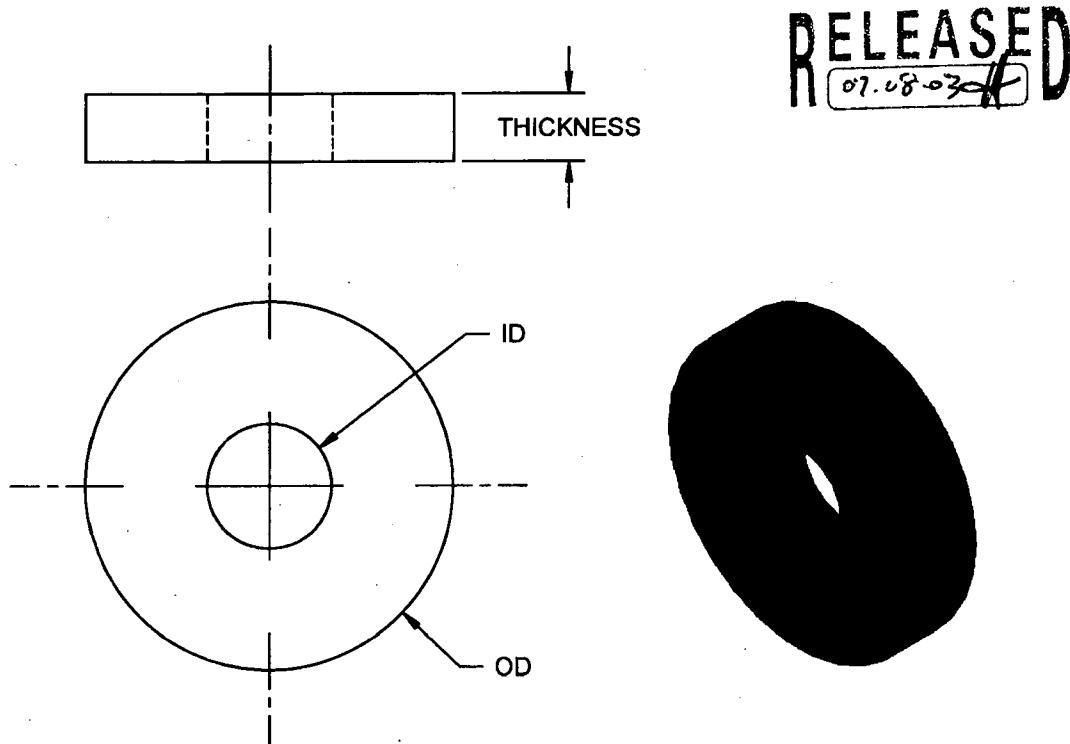


03/10/09

**DART**

DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED <i>CH</i>	DRAWING NO. D3645	REV. A	SHEET 1 OF 1
DATE 07.06.21		TITLE WASHER	SCALE	4:1
REV A	DATE 07.06.21	DESCRIPTION NEW ISSUE		

## SPECIFICATION CONTROL DRAWING



P/N	ID	OD	THICKNESS	MATERIAL	SUPPLIER
D3645-1	0.17	0.50	0.09	NEOPRENE	McMASTER-CARR P/N 90133A017

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

YOUR PURCHASE  
ORDER NUMBER

P000004737

Today's Date: 10-03-07

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202  
IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

PAGE 1 OF 1  
MCM NUMBER  
1702657-01

Warehouse Location	McMaster Carr Part Number	Item Description	Your Line	Your Order	This Shipment
1- 67-13 62-16	90133 A017	1 NEOPRENE CUSHIONING & SEALING WASHER #10 SCREW SIZE, .170" ID, 1/2" OD, .093" THICK PKG= 100 EA/PK	1	1 PK	1
1-326	7464 A67	1 3M POLYGLUE EC HOT-MELT GUN USES 5/8" X 8" GLUE STICKS	2	1 EA	1
2-294	80005 K27	1 NYLON CABLE TIE 30" L, 9" BUNDLE DIA, 175 LB TENSILE STRG, OFF-WHITE PKG=	5	1 PK	1
2-296	7130 K49	1 NYLON CABLE TIE 18" L, 4-7/8" BUNDLE DIA, 120# TENSILE STRG, OFF-WHITE PKG= 1	4	1 PK	1
2-296	7130 K19	1 NYLON CABLE TIE 7-1/2" L, 1-7/8" DIA, BUNDLE 50# TENSILE STRG, OFF-WHITE PKG= 100 EA/PK	3	1 PK	1

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